

# LUISO W30

for gas carburizing

# DAM Härtetechnik

[www.stopoffpaints.com](http://www.stopoffpaints.com)



- boron-free & without solvents
- environment friendly
- viscosity and course may be adjusted by water
- drying time appr. 30 minutes only
- good protection properties
- residues can be removed by water

## Application

**LUISO W30** is a boron-free and solvent-free stop off paint for gas carburizing. It provides good protection properties against carbon depths up to **max. 1,5 mm**. The stop off paint is delivered ready for painting.

Before using, **LUISO W30** should be stirred up shortly and then applied with a paint brush. The work pieces to be treated must be free of grease and dirt! One layer is sufficient. To avoid evaporation the cans should be sealed hermetically after use. To restore normal viscosity the stop off paint can be diluted by adding up to 2 % water. No special thinners are necessary.

The dry off time for **LUISO W30** is 30 minutes. Unwanted paste residues may be removed easily with water. The heat treatment with **LUISO W30** should not exceed temperatures above 1050 °C.

After heat treatment **LUISO W30** residues may be removed by using alkaline water or steel brush.

## Packing

**LUISO W30** to be delivered in PP-cans of 1, 5 or 10 kg.

## Storage

**LUISO W30** is sensitive to frost. Storage at room temperature is recommended. Opened cans should be closed after use. Storage time should not exceed 12 months.



Contact

For further information please call us under telephone +49 (0)621 / 454 9 666

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## Data

Consistency	painting (dipping, spraying)
Thinning	up to 2 % water
Working temperature	room temperature
Drying time	30 minutes only
Surface	at least 0,3 - 0,5 mm
Packing	PP-cans
Packing unit	1 kg / 5 kg / 10 kg
Precaution	none
Storage	up to one year
Application temperature	up to 1050 °C
Case depths	up to 1,5 mm max.

## Awards

In 2004 the Economic Development Rheinland-Pfalz (ISB) GmbH awarded stop off paints LUISO a prize for the successful development and market introduction.

**ISB** Economic Development  
Rheinland-Pfalz

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