

LUISO W61

for annealing

DAM Härtetechnik

www.stopoffpaints.com



- without solvents
- environment friendly and fragrance-free
- viscosity and course may be adjusted by water
- drying time appr. 30 minutes only
- good protection properties
- residues can be removed by water

Application

LUISO W61 is a solvent-free protective paint and provides excellent protection for steel components against oxidation during heat treatment up to temperatures of 1100 °C. The stop off paint is delivered ready for painting.

Before using, **LUISO W61** should be stirred up shortly and then applied with a paint brush. The work pieces to be treated must be free of grease and dirt! One layer is sufficient. To avoid evaporation the cans should be sealed after use. To restore normal viscosity the stop off paint can be diluted by adding up to 2 % water. No special thinners are necessary.

The dry off time for **LUISO W61** is 30 minutes.

After heat treatment **LUISO W61** residues may be removed by washing in hot water or with steel-brush.

Packing

LUISO W61 to be delivered in PP-cans of 1, 4 or 10 kg.

Storage

LUISO W61 is sensitive to frost. Storage at room temperature is recommended. Opened cans should be sealed hermetically after use. Storage time should not exceed 12 months.



Contact

For further information please call us under telephone +49 (0)621 / 454 9 666

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Data

Consistency	painting
Thinning	up to 2 % water
Working temperature	room temperature
Drying time	30 minutes only
Surface	at least 0,3 - 0,5 mm
Packing	PP-cans
Packing unit	1 kg / 4 kg / 10 kg
Precaution	none
Storage	up to one year

Awards

In 2004 the Economic Development Rheinland-Pfalz (ISB) GmbH awarded stop off paints LUISO a prize for the successful development and market introduction.



Economic Development
Rheinland-Pfalz

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